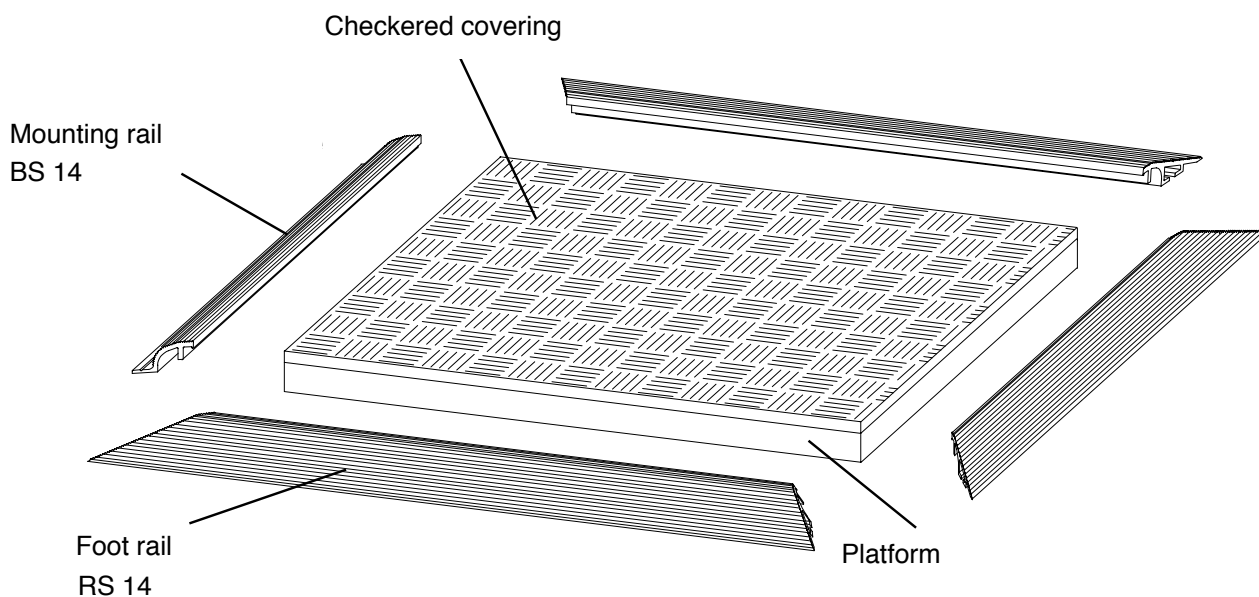


### Safety contact mat STM



The safety contact-mat STM is used for safeguarding sections in hazardous areas of working for machinery, e.g. presses, robots and other types of swiveling equipment. Walking on the mat triggers a control signal to the immediate-stop device of the potentially hazardous motion. This quick-action contact-making is made possible by surface-area switch on the inside of the mat that is encased in polyurethane to ensure impermeability to water. A platform made of plastic or metal serves as the carrier. The surface can be protected by adhesion-bonding an anti-slip rubber covering to thereby give high grip to the surface. Checkered surfaces in aluminum or high-grade steel can be used for high mechanical demands placed on the upper mat surface. Special evaluation units monitor the switching function of the reliable safety contact-making mats.

**Safety category Type 3**

**Individual sizes available**

**Up to 10 mats in series connectable**

**Very short response time - Static load up to 2000 N**

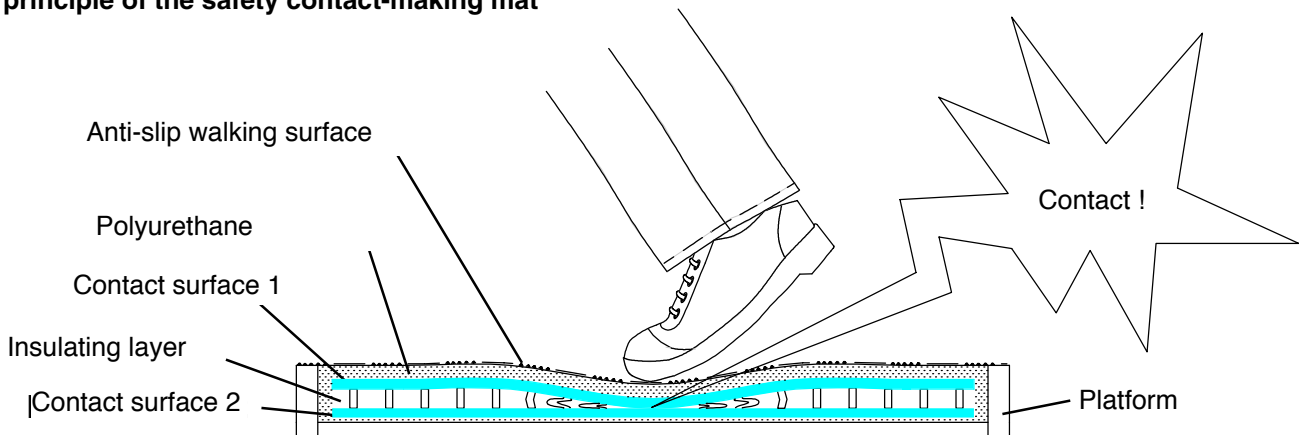
**Rubber,- Aluminium- or Stainless steel surfaces available**



DIN EN ISO 9001  
Rea.Nr. 96007

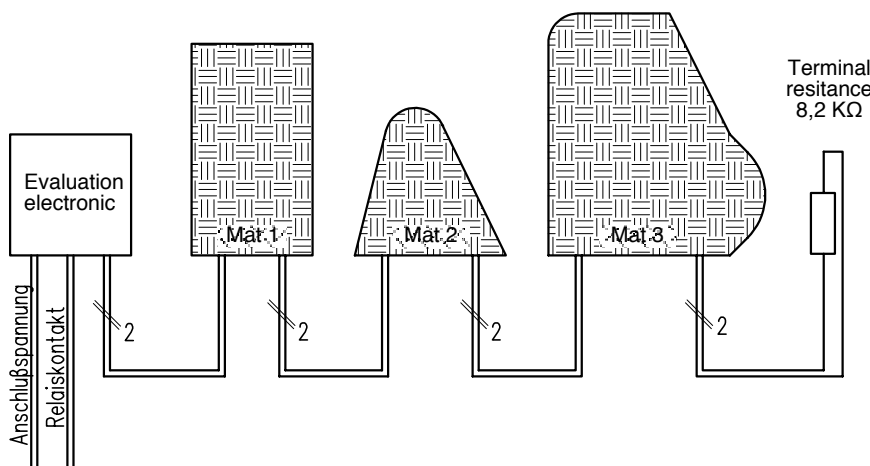


### The principle of the safety contact-making mat



### The structure

The basic design of the STM safety contact mat is a platform made of PVC, aluminum or stainless steel that provides good protection against a wet underground. A surface-area switch is installed in this platform in a sandwich-type construction and includes two two-core cable connections to the outside. The switch consists of two conductive plates that are separated from each other by a perforated insulating layer. This structure is encased in polyurethane for permanent protection against moisture. Special anti-slip coverings made of rubber or metal can be added at the factory for mats for the walking surface, as well as for specific environmental conditions such as oils, acids and lye's. Fixation to the floor is by means of special foot rails or by using a mounting rail made of aluminum. A mounting frame can be supplied for laying flush with the floor.



### Observe under all circumstances:

- Up to 10 contact-making mats wired in series may be connected to one evaluation unit. The maximum total area shall thereby not exceed 10 m<sup>2</sup>!
- The total conductor routing shall not exceed 75 m.
- The 8.2 KΩ terminal resistance must be connected to the last mat when several mats are connected in series!
- Please inquire separately for mats with recesses or special shapes.

### Signal processing

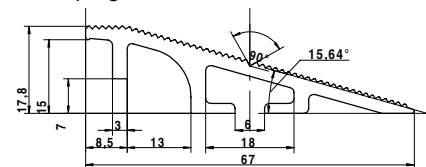
The STM safety contact-making mat is fitted with two two-core connecting cables and offers the possibility of connecting several mats in series up to a maximum total area of 10 m<sup>2</sup>. One end of the cable is connected to the evaluation electronics and the terminal resistance is connected to the other end (prepared accordingly at the factory). The electronics now monitor the entire conductor route, including the mats, through to the terminal resistance. The contact-making surfaces make contact in the event of external forces acting on the mat and the resistance is bridged. This immediately causes a signal within the electronics that is then given as a potential-free output for contact-making by the relay. The entire switching arrangement is monitored at the same time for cable rupture or manipulation.

#### Technical specifications for safety contact mats

<b>Max. dimensions:</b>	2500 mm x 1400 mm	
<b>Standard dimensions:</b>	1000 mm x 750 mm	
	1000 mm x 1000 mm	
	1000 mm x 1500 mm	
<b>Construction height:</b>	10 mm without covering	
	14,5 mm with covering	
<b>Weight:</b>	approx. 15 kg/m <sup>2</sup> (without covering)	
<b>Inactive border:</b>	max. 10 mm on all sides	
<b>Switching pressure:</b>	Round body 80 mm Ø = approx. 150 N	
<b>Static load:</b>	max. 2000 N over 80 mm Ø *	
<b>Response time:</b>	max. 25 ms *	<b>* Tested according to EN 1760-1</b>
<b>Switching cycles:</b>	mind. 1,5 Mio.*	
<b>Material:</b>	Polyurethane, yellow	
<b>Protection class:</b>	IP 65	
<b>Temperature range:</b>	0 °C bis + 60 °C	
<b>Chem. resistance:</b>	Oils, greases - good	
	10 % acid - resistant	
	10 % lye - resistant	
<b>Maintenance:</b>	The mat is maintenance-free.	
	Functional testing on an annual basis is recommended	
<b>Connecting cable:</b>	Standard: Non-pluggable, 2 x 0,34 PU-Cover black	
	Also available in versions with M8 plug-in connections	

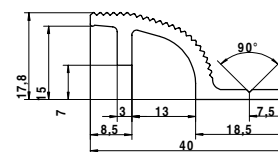
#### Technical specification foot rail RS 14

<b>Material:</b>	Aluminium AlMgSi 0,5
<b>Standard Delivery lengths:</b>	2 m / 6m
<b>Weights:</b>	approx. 788 g/ per m



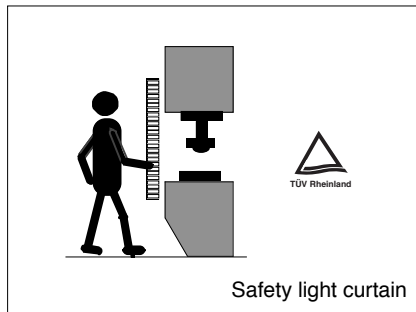
#### Technical specification mounting rail BS 14

<b>Material:</b>	Aluminium AlMgSi 0,5
<b>Standard Delivery lengths:</b>	2 m / 6m
<b>Weights:</b>	approx. 408 g/ per m

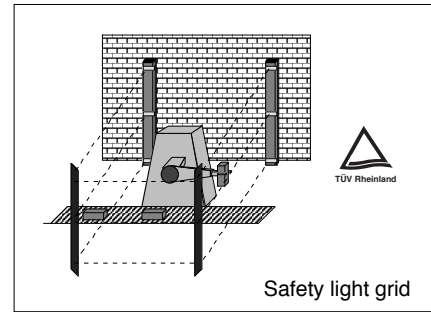


# Delivery program

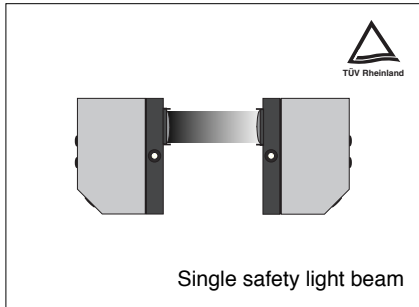
Fiessler Elektronik  
 Kastellstr. 9 D-73734 Esslingen  
 Telefon: 0711 / 91 96 97-0  
 Telefax: 0711 / 91 96 97-50  
 WWW.fiessler.de  
 E-Mail: info@fiessler.de



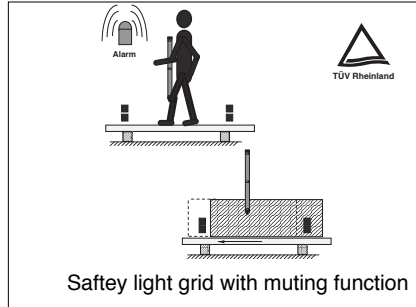
Safety light curtain



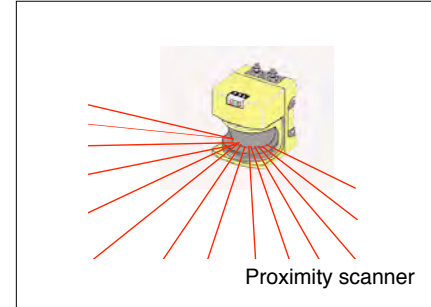
Safety light grid



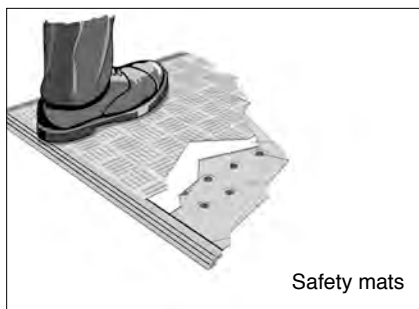
Single safety light beam



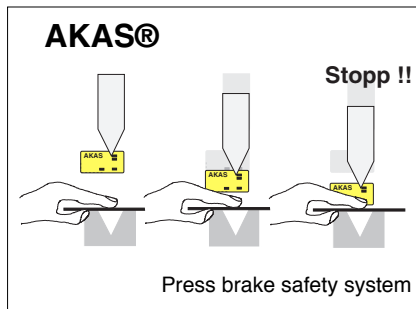
Safety light grid with muting function



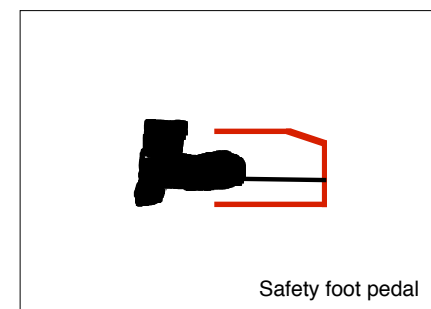
Proximity scanner



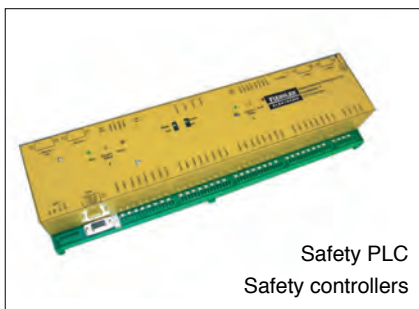
Safety mats



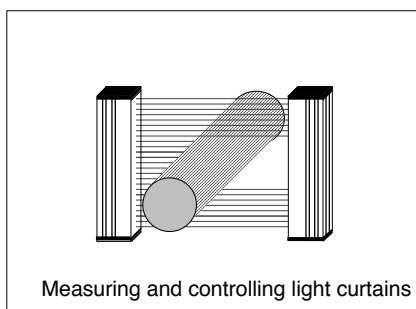
Press brake safety system



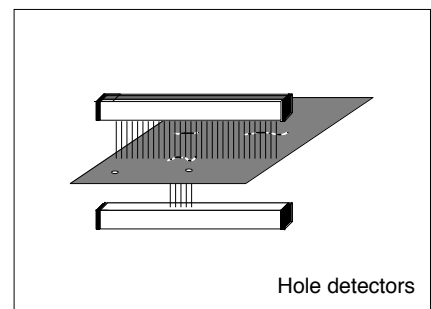
Safety foot pedal



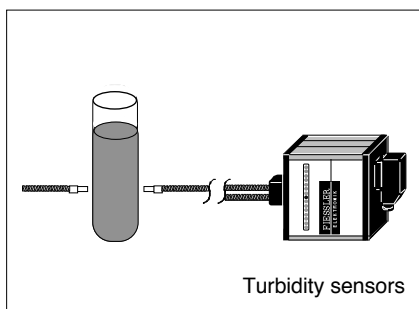
Safety PLC  
 Safety controllers



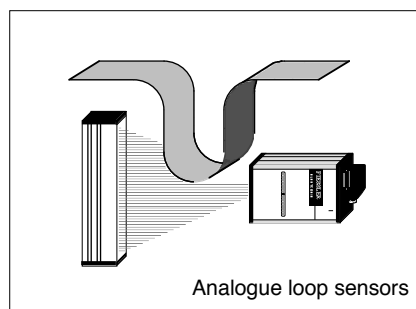
Measuring and controlling light curtains



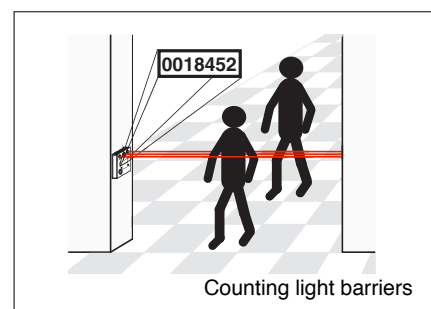
Hole detectors



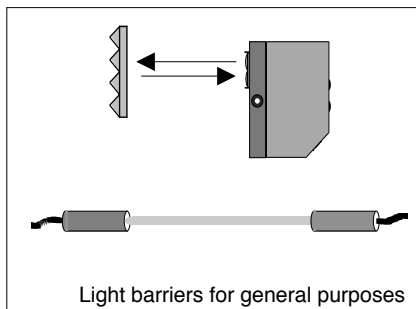
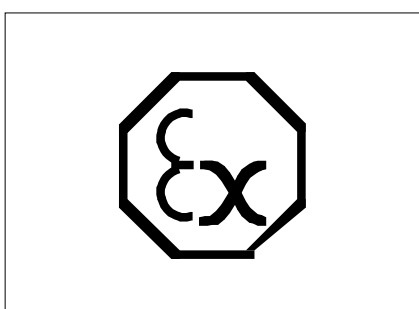
Turbidity sensors



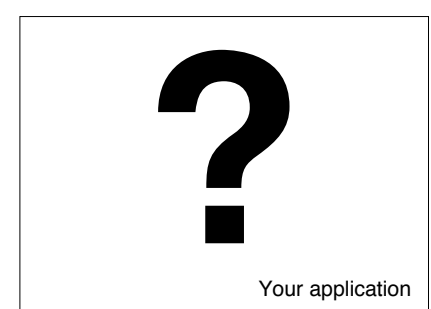
Analogue loop sensors



Counting light barriers



Light barriers for general purposes



Your application